

Intended use

Mipa P 97 Switch is a body filler and putty with integrated pot life indication: The colour change during the curing phase facilitates a visual check of the drying process.


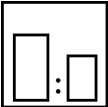



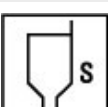


Mipa P 97 Switch is available in 2 colour shades:

1. Mipa P 97 Switch green, colour change from green to beige.
2. Mipa P 97 Switch blue, colour change from light blue to grey.

Mipa P 97 Switch adheres to sheet steel, galvanised sheet metal, aluminium, tin-plated surfaces, GRP and wood. In addition, it guarantees a short drying time, easy sanding and pore-free application in high layer thicknesses.

Spreading rate: --

Processing instructions

	Colour green blue					
	Mixing ratio Hardener Mipa Härter P white	by weight (lacquer : hardener) 100 : 2	by volume (lacquer : hardener) --			
	Hardener for complete paintwork	--	for partial paintwork	--		
	Pot life 4 - 5 min with Mipa Härter P white at 20 °C					
	Thinner --					
	Spray viscosity gravity spray gun	--	Airmix/Airless	--		
	Application mode Application mode	Hardener --	pressure (bar) --	nozzle (mm) --	spray passes --	dilution (%) --
	Flash-off time --					

Dry coat thickness
--



Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	--	--	--	15 - 20 min	--
60 °C	--	--	--	5 min	--
Infrared drying (distance approx. 80 cm and max. 80 °C)	--	--	--	4 - 5 min	--

Note

Storage:

--

VOC Regulation:

EU limit value for this product (category B/b): 250 g/l.
This product contains max. 25 g/l of VOC.

Processing conditions:

From +10 °C and up to 80 % relative air humidity. Ensure an adequate air ventilation. Polyester-based body filler do not cure anymore at a temperature of below + 10 °C.

Processing instructions:

The substrate must be clean, dry and free from grease. Sand surfaces slightly. Remove not cured old paintwork and priming coats.

Do not apply on thermoplastic or acid products (Reaktionsprimer).

Mix well the body filler material with the hardener. Do not use more than 3 % of Härter P white! Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation.

De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.

When filling non-ferrous metal surfaces (e.g. aluminium, galvanised surfaces), Mipa EP-Primer-Surfacer can be applied before the actual filling to ensure optimal adhesion.

In order to improve the corrosion protection, e. g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer).

After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler.

Body filler can only be dry sanded.

Do not overcoat without having isolated the surface with Mipa 1K or 2K filler.